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SK145-0114-02
Job Sheet 180836



12 October

Part No: SK145-0114-02

Job Qty: 10 ea

Part Name: Hook Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/17/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP REV:A 17.06.06 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		8/31/18	0.00	0.00	Start Up Large Fab-3		JOC
110	Large Fab	10 pcs		8/31/18	0.00	13.53	Large Fab 1		JOC
120	QC	10 pcs		8/31/18	0.00	0.00	QC9		A
130	QC	10 pcs		8/31/18	0.00	0.00	QC5		A
140	Powdercoat	10 pcs		8/31/18	0.00	0.59	Powdercoat8		18-08-13
150	QC	10 pcs		8/31/18	0.00	0.00	QC3		SMPS
160	Small Fab	10 pcs		8/31/18	0.00	3.80	Small Fab-8		SMPS
170	QC	10 pcs		8/31/18	0.00	0.00	QC5		38
180	Packaging	10 pcs		8/31/18	0.00	0.00	Packaging3-1		SMPS
190	QC21-SA	10 Ea		8/31/18	0.00	0.00	QC21		GA

Part Op 110 - CHAMFER V-GROOVE BEFORE WELDING AS PER DWG

Descriptions: 140 - ***MASK TOP SURFACE PRIOR TO POWDERCOAT*** START TIME: 10:45a OVEN TEMPERATURE:

320°F FINISH TIME: 11:15a

160 - SCUFF THE BOTTOM OF ITEM 26 AND THE TOP OF ITEM 02 PRIOR TO ADHERING THEM TOGETHER (NOTE 8) BOND ITEM 26 TO ITEM 02 ACCORDANCE TO NOTE 9 AS PER DWG USE 495 ADHESIVE

B: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SK145-0114-24	Hook	10 Ea (1 ea)	90-Start up Operation	77658
SK145-0114-25	Fitting	10 Ea (1 ea)	90-Start up Operation	74863
SK145-0114-26	Hook Pad	10 Ea (1 ea)	160-Small Fab	5076093X

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	SK145-0114-24	10	36	0
	SK145-0114-25	10	10	0
160-Small Fab	SK145-0114-26	10	49	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																	
Description Work Order Deviation			Disposition																		
1610 AUGUSTEN QUEEN Haverhill, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: 00802 Part: SK145-0114-02 Job No: 180836 Serial No/Batch: S103802 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 08/10/18																					